

Company: VF_SLT

Site: 230410_SLT03_CPDU_DCDC TOP C3

Oven Name: SLT2

Process Window Name: System Default for Wave

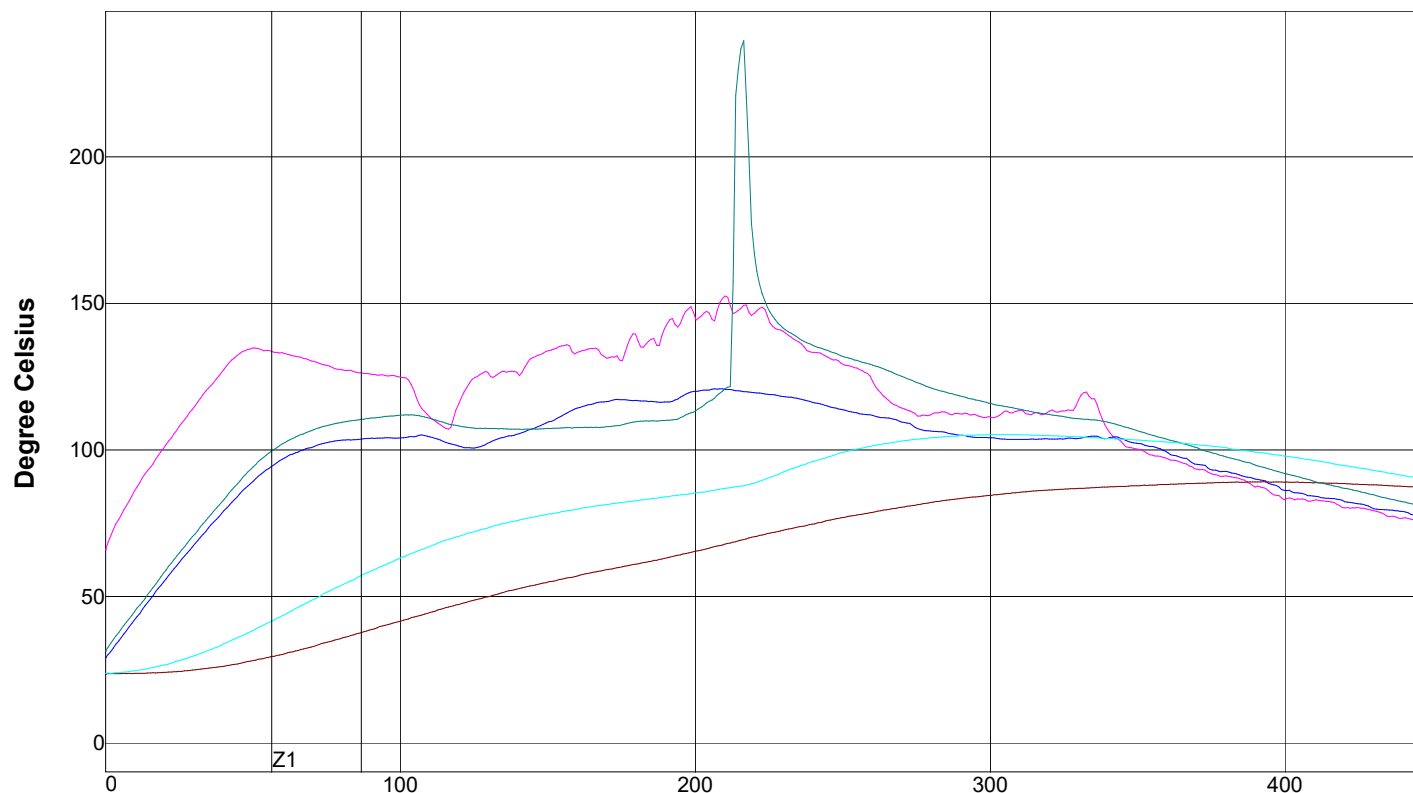
Setpoints (Degree Celsius)

Zone 1

Top 100

Bottom 100

Conveyor Speed (cm/min): 50.8



Seconds

PWI= 369%	Preheat				Wave			
	Peak Temp		TvsT Time (Rise) 80/140°C		Peak Temp		TvsT Time (Rise) 190/265°C	
BM	134.84	83%	43.24	-108%	152.56	-200%	0.00	-100%
TM	103.51	-22%	41.36	-110%	120.90	-284%	0.00	-100%
CX10_TUT	36.78	-244%	0.00	-159%	89.17	-369%	0.00	-100%
CY5_B	110.06	0%	46.41	-104%	239.73	33%	3.25	-35%
CY6_TUN	55.67	-181%	0.00	-159%	105.28	-326%	0.00	-100%
Delta	98.06		46.41		150.56		3.25	

Process Window:

Process Window: System Default for Wave

Statistic Name	Low Limit	High Limit	Units
-----Preheat Section-----			
Peak Temperature	80	140	Degree Celsius
TvsT Time (Rise) 80/140°C	50	220	Seconds
-----Wave Section-----			
Peak Temperature	190	265	Degree Celsius
TvsT Time (Rise) 190/265°C	0	10	Seconds

Description:

Profiled Using Profiling Software Technology

KIC
San Diego, CA USATel: +1 858 673 6050
Fax: +1 858 673 0085www.kicthermal.com
tech@kicmail.com